



United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

| APPLICATION NO. | FILING DATE | FIRST NAMED INVENTOR | ATTORNEY DOCKET NO. | CONFIRMATION NO. | |
|--|-------------|-------------------------|---------------------|------------------|--|
| 09/899,694 | 07/05/2001 | Eberhard Frolich | P6338.7US | 3482 | |
| 30008 7590 03/09/2005 EXAMINER | | | | | |
| GUDRUN E. HUCKETT DRAUDT LONSSTR. 53 WUPPERTAL, 42289 GERMANY | | | PHAN, THIEM D | | |
| | | | ART UNIT | PAPER NUMBER | |
| | | | 3729 | | |
| | | DATE MAILED: 03/09/2005 | | | |

Please find below and/or attached an Office communication concerning this application or proceeding.

PTO-90C (Rev. 10/03)

| | | | | | | | | |
|---|--|-------------|---|----------------|---------------------|--|--|--|
| Office Action Summary | | Applica | pplication No. Applicant(s) | | | | | |
| | | 09/899 | ,694 | FROLICH ET AL. | | | | |
| | | Examin | ier | Art Unit | | | | |
| | | Tim Ph | | 3729 | | | | |
| The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply | | | | | | | | |
| A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). | | | | | | | | |
| Status | | | | | | | | |
| 1)[\inf | 1) Responsive to communication(s) filed on <u>03 December 2003</u> . | | | | | | | |
| - | This action is FINAL . 2b)⊠ This action is non-final. | | | | | | | |
| 3)□ | Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213. | | | | | | | |
| Disposition of Claims | | | | | | | | |
| 5)⊠ 6)⊠ 7)□ | Claim(s) 1-14 and 17-19 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. Claim(s) 1-14 is/are allowed. Claim(s) 17-19 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/or election requirement. | | | | | | | |
| Applicati | on Papers | | | | | | | |
| 9) The specification is objected to by the Examiner. 10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. | | | | | | | | |
| Priority under 35 U.S.C. § 119 | | | | | | | | |
| 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some color None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. | | | | | | | | |
| 2) Notice 3) Information | et(s) te of References Cited (PTO-892) te of Draftsperson's Patent Drawing Review (mation Disclosure Statement(s) (PTO-1449 o tr No(s)/Mail Date 3/12/03. | | 4) Interview Summan Paper No(s)/Mail D 5) Notice of Informal 6) Other: | ate | ⁻ O-152) | | | |

Application/Control Number: 09/899,694 Page 2

Art Unit: 3729

DETAILED ACTION

1. The amendment filed on 12/03/03) has been fully considered and made of record.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claim 17 is rejected under 35 U.S.C. 103(a) as being unpatentable over Whetstone (US 4,025,379) hereinafter '379.

The '379 teaches a method of producing laminated magnetic core which meets all of applicants' claimed limitations, including the joining of laminations along the longitudinal edges to form a solid core (Cf. Fig. 1) except for the plastically deforming of the laminated cores.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to plastically deform the laminated core since it was known in the art that the core laminations are deformed (Cf. column 5, lines 51-54) to an ultimate shape.

4. Claims 18 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over the '379

Application/Control Number: 09/899,694

Art Unit: 3729

Page 3

in view of Stark (US 5,563,463) hereinafter '463.

As applied to claim 18, the '379 teaches a method of producing laminated magnetic core which meets all of applicants' claimed limitations including the deburring and shapedeformation; except for the shape-deforming of the core laminations on a common cylinder mantle surface.

The '463 teaches a press-tool of tubular shell to press against the core in a common cylinder mandrel (Cf. Fig. 11a & 11b; column 16, lines 9-14) to an ultimate shape, which is made of solid core laminations (Cf. column 7, line 15; column 8, line 63).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to combine the '379 with the '463 and to modify the method of '379 by applying the common cylinder mandrel as taught by the '463 in order to ensure a fully press-fit laminated core for better magnetic characteristics.

As applied to claim 19, the '463 teaches the step of moving the tool parts toward the core laminations (Cf. Fig. 10 & 11a, element 164).

Claim Allowed

5. Claims 1-14 are allowed.

Application/Control Number: 09/899,694

Art Unit: 3729

Conclusion

Page 4

6. The prior art made of record and not relied upon is considered pertinent to applicants'

disclosure.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Tim Phan whose telephone number is 571-272-4568. The

examiner can normally be reached on M - F, 9AM - 5PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Peter Vo can be reached on 571-272-4690. The fax phone number for the

organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent

Application Information Retrieval (PAIR) system. Status information for published applications

may be obtained from either Private PAIR or Public PAIR. Status information for unpublished

applications is available through Private PAIR only. For more information about the PAIR

system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR

system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Tim Phan Examiner

LAMITIMOT

Art Unit 3729

tp

March 7, 2005